This kit adapts the GRS Dual Angle Sharpening Fixture for sharpening tools and gravers mounted in QC tool holders.

Select which adapter to use according to personal preference and work style. One adapter will allow the QC Tool Holder locating tab to be either UP or DOWN. The other adapter will allow the locating tab to be either in the LEFT or RIGHT position (FIG. 1).

To mount the adapter, completely open the Dual Angle Fixture jaws. Insert the adapter with its longest edge lying across the bottom of the fixture jaws (FIG. 2).

**IMPORTANT:** Unlike the locating tab on GRS handpieces, the locating tab on these adapters is tapered in order to hold the QC Tool Holder without any rotary play. A light push is all that is needed. Do not force the QC Tool Holder down on the tapered tab.

Insert the QC Tool Holder into the adapter. Lightly tighten the adapter thumb screw (FIG. 2) to hold the tool securely during sharpening. Once finished, loosen the adapter thumb screw to remove the QC Tool Holder.