Ball Vise Accessories

Knifemaker’s Contour Vise
In just seconds you can hold knives securely for engraving and other detail work with this vise. Chain-like linear jaws conform to unusual and compound shapes. Lined with a special hard rubber ribbon, the jaws grip securely without clamping force. It mounts in any vise including all GRS ball vises. Overall size: 3” x 5” (76.2 mm x 127 mm). Holds work pieces up to 0.875” (22.225 mm) wide. Clamping area is 1.5” (38.1 mm) wide.

Contour Vise Jaws
An innovative and safe way to hold irregularly shaped parts. This clever jaw set has pins that fit in the top holes of any GRS Vise. The hard rubber-lined jaws automatically conform to grip almost any shape using minimal clamping force. Comes in 2 pieces.

520 Attachment Set
Includes a variety of pins and other clamps that fit the upper jaw plates of every GRS ball vise. These 30 pieces help you instantly solve the problems of holding so you can start working.

Inside Ring Engraving Holder
Hand engraving inside rings is now in strong demand. This unique holder secures rings allowing easy access to the inside. It can be hand-held or mounted in a vise. Made by GRS from solid steel to last a lifetime.

Super Pins
These heavy-duty plastic over steel pins fit the jaw holes of any GRS ball vise. Ideal for holding larger items including gun parts firmly without marring.

PitchBowl and PitchCup
The PitchBowl and PitchCup have a special material that softens when heated to hold small, fragile, or irregular pieces for engraving, setting, and finishing.

Ring Clamps
These leather-faced ring clamps let GRS ball vises hold rings securely from the outside so you can set stones, bright cut, engrave and finish them using your block. These clamps also come with the 30-Piece Attachment Set. Includes two clamps.

ID Ring Holder
The GRS ID Ring Holder is a good economical option when users need a simple, functional, and quality workholding solution. For use with any GRS block or vise. ID Ring Holder is not compatible with GRS BenchMate.