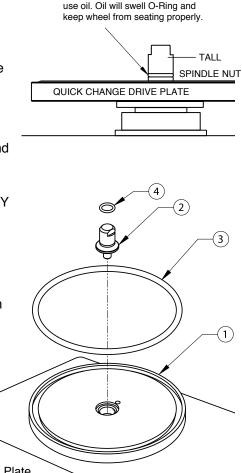
## GRS<sup>®</sup> Quick Wheel Change Adapter

This drive plate assembly replaces the standard wheel knob on the original Power Hone so you can change wheels simply.

Remove existing thumb screw and wheel from Power Hone. Position the Quick Wheel Change Drive Plate where the wheel was. Secure adapter in position with the Tall Spindle Nut (Do not overtighten). The adapter allows you to simply slide wheels ON and OFF of the Power Hone.

NOTE: The O-Ring on the Tall Spindle Nut makes for a NO PLAY fit. If you desire, the O-Ring can be removed for a true, but less snug fit.

If you notice any slippage of a wheel, make sure tall spindle nut is tight and/or the O-Ring is clean and free of dirt and grease.



Lubricate O-Ring lightly with SUPER LUBE GREASE. Do NOT

## PARTS LIST FOR 001-838

- 1 011-397 Quick Change Drive Plate
- 2 011-415 Tall Spindle Nut
- 3 002-780 O-Ring 4 1/2" x 4 7/8" x 3/16"
- 4 002-084 O-Ring 3/8" x 1/2" x 1/16"



900 Overlander Road • Emporia, KS 66801 USA 800-835-3519 • 620-343-1084 • Fax 620-343-9640 glendo@glendo.com • www.grstools.com Last Updated: December 16, 2014