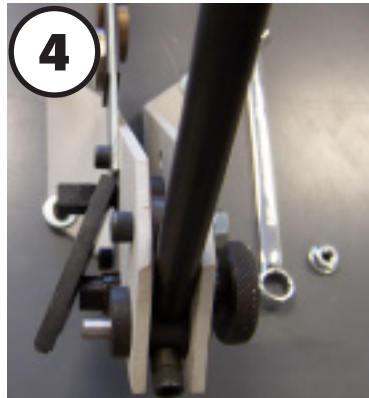
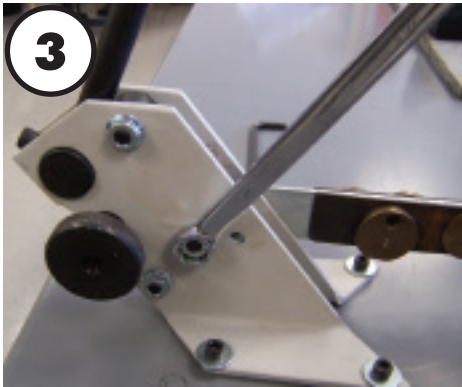
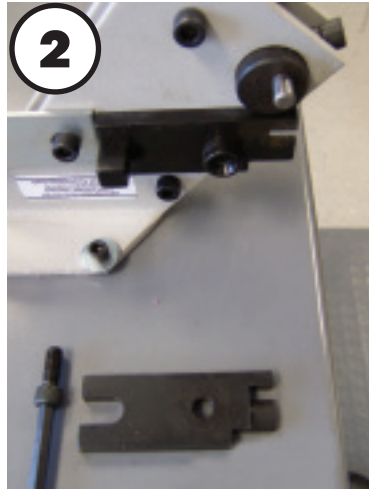
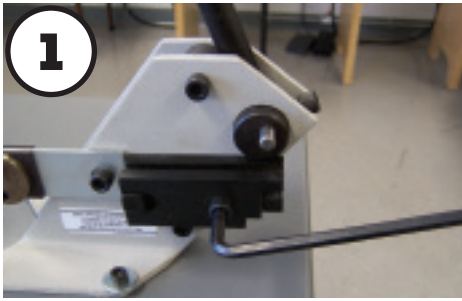


# GRS<sup>®</sup> Ring Cutter Bar Replacement



1. Using a 3/16" allen head wrench, remove the bolt holding the movable cutter bar # 004-295
2. Shows the movable bar and screw detached
3. Using a 7/16" wrench, remove the nut holding the square post and gently push the threaded end into the frame. (Note: there are 3 nuts on this side, you want to remove the middle one.)
4. Grasp the nose section of the fixed cutter bar #004-294 and pivot it away from the frame.
5. Bar displayed on the right is the fixed cutter bar #004-294. Note the larger hole in the center. Bar displayed on the left is the movable cutter bar # 004-295. Note the smaller hole in the center.

Reverse these steps to re-install, place the fixed bar back on the square post and then pivot it to the round post holder. Install the movable bar and snug down the bolt. With both bars in place, snug down the square post nut. Do not over tighten the square post nut or round post holder bolt.