

JURA

BY GRS®



QC COMPLETE SET FOR GRS® STANDARD BLOCK

500 - 513 • INSTRUCTIONS

Includes: Adapter for GRS® Standard Block, Organizers, Horizontal Inside Ring Holder, Vertical Inside Ring Holder, 10 Plastic Collets, Flat Clamps with Groove, Outside Ring Holder, 6 mm Cylinder Top, 10 mm Cylinder Top, 20 mm Round Top, 20 mm Straight Top, 40 mm Straight Top, Engravers Clamps with 2.34 mm Holes, Thermo-Loc® Engravers Clamps, Shellac Plate, Thermo-Loc Cylinder, Shellac Cylinder, Tapered Point Holders, Tapered Ball Holders, Jura Must Have 5 mm Hex Key

QC ADAPTER FOR STANDARD BLOCK

INSTRUCTIONS

Instructions apply to the following product(s):



✓
500-008

FIG.1

Once adapters are installed, the GRS® Standard Block can be used with JURA QC workholding fixtures.



IMPORTANT NOTE:

These adapters are only compatible with the GRS Standard Block. The adapters will **not** fit in the jaws of any other GRS blocks.

✓ *Included with this set.*

◆ *Not included with this set. Available separately.*

Fixture Attachment



BOTTOM



SIDE



ANGLE

Master Jaw Seat



Fixture Installation

FIG.1



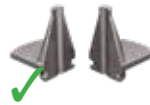
FIG.2



SEATED QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-001



500-002



500-003



500-004



500-005



500-006



500-007



500-009



500-010



500-013



502-078

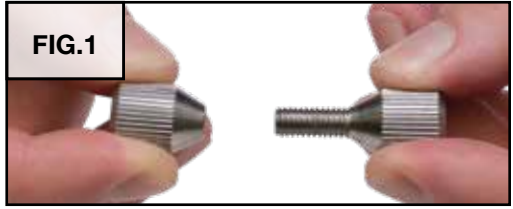
INSIDE RING HOLDER SCREW SET

INSTRUCTIONS

Instructions apply to the following product(s):



✓
500-011



✓ Included with this set.

◆ Not included with this set. Available separately.

FIG.1



SHELLAC CYLINDER

INSTRUCTIONS

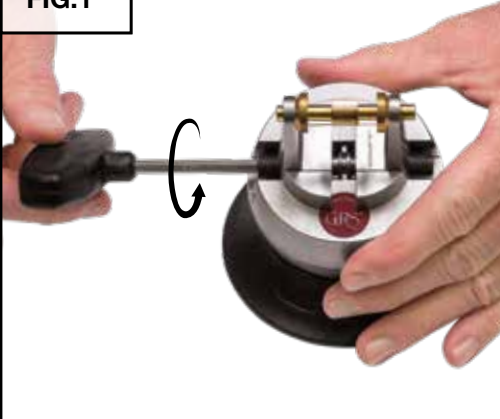
Instructions apply to the following product(s):



✓
502-015

Follow the shellac instructions to apply shellac and workpiece to cylinder.

FIG.1



THERMO-LOC® CYLINDER

INSTRUCTIONS

Instructions apply to the following product(s):



✓
502-502

Follow the Thermo-Loc® instructions to apply Thermo-Loc® and workpiece to cylinder.

POINTED AND TAPERED BALL HOLDERS

INSTRUCTIONS

Instructions apply to the
following products:

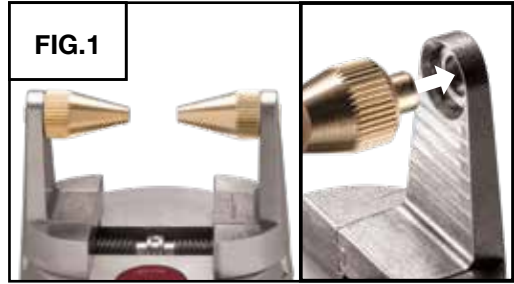


500-506



500-507

Fixture Installation



Fixture Usage

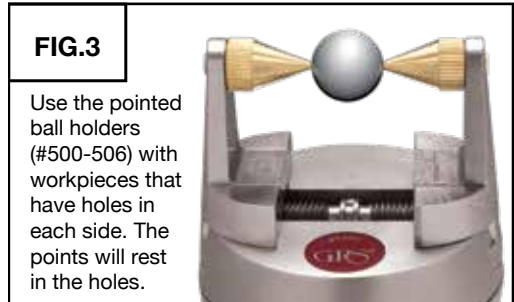
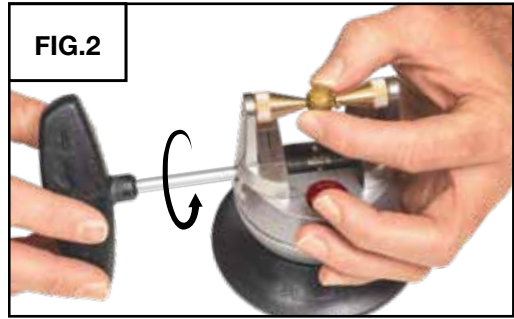


FIG.3

Use the pointed ball holders (#500-506) with workpieces that have holes in each side. The points will rest in the holes.

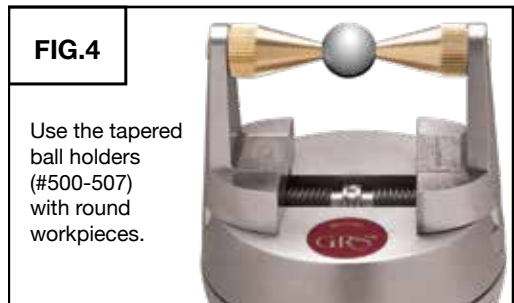


FIG.4

Use the tapered ball holders (#500-507) with round workpieces.

✓ Included with this set.

◆ Not included with this set. Available separately.

Fixture Attachment



BOTTOM



SIDE

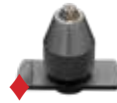


ANGLE

ROUND-BASE QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-501



502-501

Fixture Installation

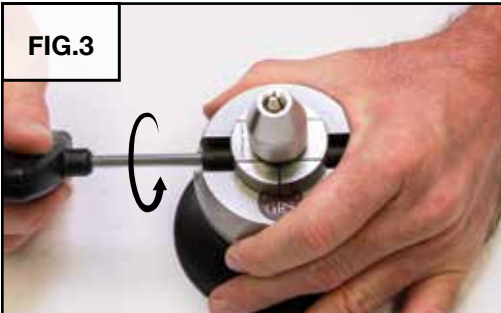
FIG.1



FIG.2



FIG.3



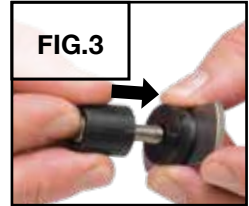
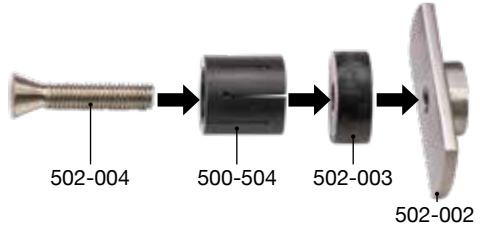
VERTICAL RING HOLDER

INSTRUCTIONS

Instructions apply to the following product(s):



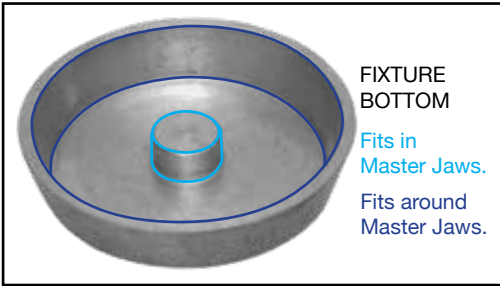
502-501



✓ Included with this set.

◆ Not included with this set. Available separately.

Fixture Attachment



QC SHELLAC PLATE

INSTRUCTIONS

Instructions apply to the
following product(s):



Fixture Installation

FIG.1



✓ The jaws need to
be closed slightly
for the QC Shellac
Plate to fit.



FIG.2



Follow the shellac instructions to apply shellac
and workpiece to plate.

ORGANIZERS WITH TAPE ATTACHMENT

INSTRUCTIONS

Instructions apply to the following product(s):



✓
500-523



✓
500-524



✗
502-034



✗
502-045



✗
523-011



✓
523-012



✓
523-013



✗
523-029



✗
523-030



FIG.1

Clean organizer back and bench surface with isopropyl alcohol according to manufacturer's instructions.



FIG.2



FIG.3



FIG.4



FIG.5



FIG.6

Place organizer where desired and press firmly for 60 seconds.

✓ Included with this set.

✗ Not included with this set. Available separately.

NOTES

