QC COMPLETE SET
EXCLUDING VISE

#500-511 • INSTRUCTIONS
MASTER JAWS

INSTRUCTIONS

Instructions apply to the following product(s):

500-018

✓ Included with this set.
♦ Not included with this set. Available separately.

Important Note:
The MicroBlock® and MicroBlock® XL Jura by GRS sets include a pair of Master Jaws instead of the original jaws with pin holes.

Skip to Installation of Master Jaws unless you need to remove original MicroBlock jaws from a previously purchased vise.

Products that include Master Jaws instead of original MicroBlock jaws:
#500-508, #500-510, #500-517, #500-526, #500-527

Removal of Original MicroBlock® Jaws
Skip to Installation of Master Jaws unless you need to remove original MicroBlock jaws from a previously purchased vise.

Installation of Master Jaws

Replace with Jura Master Jaws.

Hold the jaws against the thread with equal pressure and use the hex key to turn the jaw screw.
Instructions apply to the following product(s):

- 500-001
- 500-002
- 500-003
- 500-004
- 500-005
- 500-006
- 500-007
- 500-009
- 500-010
- 500-013
- 502-078
INSIDE RING HOLDER SCREW SET

INSTRUCTIONS

Instructions apply to the following product(s):

✓ Included with this set.
♦ Not included with this set. Available separately.

500-011
Follow the shellac instructions to apply shellac and workpiece to cylinder.

Follow the Thermo-Loc® instructions to apply Thermo-Loc® and workpiece to cylinder.
POINTED AND TAPERED BALL HOLDERS

INSTRUCTIONS

Instructions apply to the following products:

✓ Included with this set.
♦ Not included with this set. Available separately.

Fixture Installation

FIXTURE USAGE

FIG.1

FIG.2

FIG.3
Use the pointed ball holders (#500-506) with workpieces that have holes in each side. The points will rest in the holes.

FIG.4
Use the tapered ball holders (#500-507) with round workpieces.
Fixture Attachment

BOTTOM  SIDE  ANGLE

ROUND-BASE QC FIXTURES INSTRUCTIONS

Instructions apply to the following product(s):

Fixture Attachment

BOTTOM  SIDE  ANGLE

Fixture Installation

FIG.1

FIG.2

FIG.3
VERTICAL RING HOLDER

INSTRUCTIONS

Instructions apply to the following product(s):

✓ Included with this set.
♦ Not included with this set. Available separately.

FIG.1

FIG.2

FIG.3

FIG.4

FIG.5

FIG.6

FIG.7

502-004 500-504 502-003 502-002
QC SHELLAC PLATE

Instructions apply to the following product(s):

500-014

Fixture Attachment

FIXTURE BOTTOM
Fits in Master Jaws.
Fits around Master Jaws.

Fixture Installation

FIG.1

X

The jaws need to be closed slightly for the QC Shellac Plate to fit.

✓

FIG.2

Follow the shellac instructions to apply shellac and workpiece to cylinder.

X

✓
ORGANIZERS WITH TAPE ATTACHMENT

Instructions apply to the following product(s):

- ✓ Included with this set.
- ♦ Not included with this set. Available separately.

Clean organizer back and bench surface with isopropyl alcohol according to manufacturer’s instructions.

Place organizer where desired and press firmly for 60 seconds.