

**JURA**  
BY GRS®



# QC BASIC SET

FOR GRS® STANDARD BLOCK

# 500-512 • INSTRUCTIONS

Includes: Adapter for GRS® Standard Block, Organizer, Jura Must Have 5 mm Hex Key, Horizontal Inside Ring Holder, Vertical Inside Ring Holder, 10 Plastic Collets, Flat Clamps with Groove

# QC ADAPTER FOR STANDARD BLOCK

## INSTRUCTIONS

Instructions apply to the following product(s):



✓  
500-008

FIG.1

Once adapters are installed, the GRS® Standard Block can be used with JURA QC workholding fixtures.



### IMPORTANT NOTE:

These adapters are only compatible with the GRS Standard Block. The adapters will **not** fit in the jaws of any other GRS blocks.

✓ Included with this set.

◆ Not included with this set. Available separately.

## Fixture Attachment



BOTTOM



SIDE



ANGLE

## Master Jaw Seat



## Fixture Installation

FIG.1



FIG.2



# SEATED QC FIXTURES

## INSTRUCTIONS

Instructions apply to the following product(s):



500-001



500-002



500-003



500-004



500-005



500-006



500-007



500-009



500-010



500-013



502-078

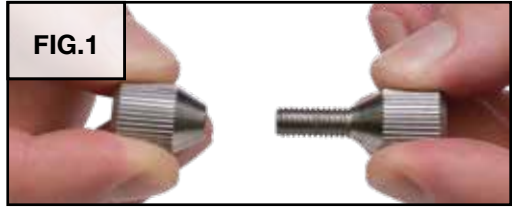
# INSIDE RING HOLDER SCREW SET

## INSTRUCTIONS

Instructions apply to the following product(s):



✓  
500-011



✓ Included with this set.

◆ Not included with this set. Available separately.

## Fixture Attachment



BOTTOM



SIDE

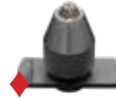


ANGLE

# ROUND-BASE QC FIXTURES

## INSTRUCTIONS

Instructions apply to the following product(s):



500-501



502-501

## Fixture Installation

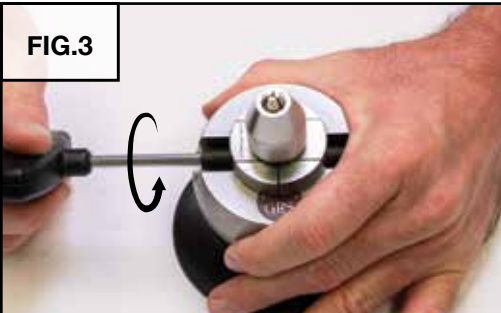
FIG.1



FIG.2



FIG.3



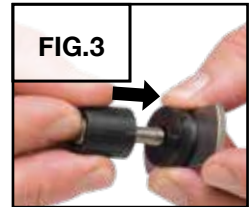
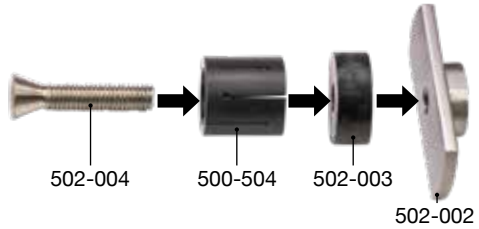
# VERTICAL RING HOLDER

## INSTRUCTIONS

Instructions apply to the following product(s):



502-501



✓ Included with this set.

◆ Not included with this set. Available separately.



**FIG. 1**

Clean organizer back and bench surface with isopropyl alcohol according to manufacturer's instructions.



**FIG. 2**



**FIG. 3**



**FIG. 4**



**FIG. 5**



**FIG. 6**

Place organizer where desired and press firmly for 60 seconds.

# ORGANIZERS WITH TAPE ATTACHMENT

## INSTRUCTIONS

Instructions apply to the following product(s):



500-523



500-524



502-034



502-045



523-011



523-012



523-013



523-029



523-030

