MASTER JAWS
INSTRUCTIONS

Instructions apply to the following product(s):

500-018

Removal of Original MicroBlock® Jaws
Skip to Installation of Master Jaws unless you need to remove original MicroBlock jaws from a previously purchased vise.

FIG.1

FIG.2

FIG.3

Installation of Master Jaws

Replace with Jura Master Jaws.

FIG.4

Hold the jaws against the thread with equal pressure and use the hex key to turn the jaw screw.

IMPORTANT NOTE:
The MicroBlock® and MicroBlock® XL Jura by GRS sets include a pair of Master Jaws instead of the original jaws with pin holes.

Skip to Installation of Master Jaws unless you need to remove original MicroBlock jaws from a previously purchased vise.

Products that include Master Jaws instead of original MicroBlock jaws:
#500-508, #500-510, #500-517, #500-526, #500-527

✓ Included with this set.
♦ Not included with this set. Available separately.
Microblock® shown with Jura Master Jaws #500-018 (See instructions for installation on pg 2).

**FIG. 1**

Insert hex key and rotate to lock or unlock vise crown rotation.

**FIG. 2**

Insert hex key into either end of jaw screw and rotate to open jaws and close jaws.

<table>
<thead>
<tr>
<th>PART #</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>002-067</td>
<td>10-32 x 1/2” SHCS</td>
<td>1</td>
</tr>
<tr>
<td>003-140</td>
<td>GRS Label</td>
<td>1</td>
</tr>
<tr>
<td>003-306</td>
<td>Drag Spring</td>
<td>1</td>
</tr>
<tr>
<td>003-307</td>
<td>Lock Pin</td>
<td>1</td>
</tr>
<tr>
<td>003-308</td>
<td>Stainless Steel 80 mm Base</td>
<td>1</td>
</tr>
<tr>
<td>003-309</td>
<td>Crown</td>
<td>1</td>
</tr>
<tr>
<td>003-311</td>
<td>Bearing Retainer</td>
<td>1</td>
</tr>
<tr>
<td>003-312</td>
<td>Bearing Spacer Brake Rotor</td>
<td>1</td>
</tr>
<tr>
<td>003-316</td>
<td>Jaw Screw Yoke</td>
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<tr>
<td>003-317</td>
<td>Jaw Screw</td>
<td>1</td>
</tr>
<tr>
<td>003-679</td>
<td>Thermo-Loc Sample Kit</td>
<td>1</td>
</tr>
<tr>
<td>022-379</td>
<td>Shielded Bearing</td>
<td>2</td>
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<tr>
<td>022-380</td>
<td>Tolerance Ring</td>
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<tr>
<td>022-382</td>
<td>Flat Nose Set Screw</td>
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<tr>
<td>022-383</td>
<td>.015” x .513” x .750” SS Washer</td>
<td>1</td>
</tr>
<tr>
<td>024-215</td>
<td>T-Wrench 5 mm Hex</td>
<td>1</td>
</tr>
</tbody>
</table>

**INSTRUCTIONS AND PARTS LIST**

**MICROBLOCK® WITHOUT JAWS**

INSTRUCTIONS AND PARTS LIST
SEATED QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):

- 500-001
- 500-002
- 500-003
- 500-004
- 500-005
- 500-006
- 500-007
- 500-009
- 500-010
- 500-013
- 500-503
- 502-078

Fixture Attachment

- BOTTOM
- SIDE
- ANGLE

Master Jaw Seat

Fixture Installation

FIG. 1

FIG. 2

✓ Included with this set.
♦ Not included with this set. Available separately.
INSIDE RING HOLDER SCREW SET

Instructions apply to the following product(s):

500-011
ROUND-BASE QC FIXTURES

Instructions apply to the following product(s):

✓ 500-501
♦ 502-501

Fixture Attachment
BOTTOM  SIDE  ANGLE

Fixture Installation

FIG.1

FIG.2

FIG.3

✓ Included with this set.
♦ Not included with this set. Available separately.
VERTICAL RING HOLDER

INSTRUCTIONS

Instructions apply to the following product(s):

FIG.1

FIG.2

FIG.3

FIG.4

FIG.5

FIG.6

FIG.7
ORGANIZERS WITH TAPE ATTACHMENT

INSTRUCTIONS

Instructions apply to the following product(s):

- ✓ 500-523
- ♦ 500-524
- ♦ 502-034
- ♦ 502-045
- ♦ 523-016
- ♦ 523-011
- ♦ 523-012
- ♦ 523-013
- ♦ 523-029
- ♦ 523-030

Clean organizer back and bench surface with isopropyl alcohol according to manufacturer’s instructions.

Place organizer where desired and press firmly for 60 seconds.

✓ Included with this set.
♦ Not included with this set. Available separately.