

**JURA**  
BY GRS®



**QC BASIC SET**  
EXCLUDING VISE

# 500-509 • INSTRUCTIONS

# MASTER JAWS

## INSTRUCTIONS

Instructions apply to the following product(s):



500-018

**IMPORTANT NOTE:**  
The MicroBlock® and MicroBlock® XL Jura by GRS sets include a pair of Master Jaws instead of the original jaws with pin holes.

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.

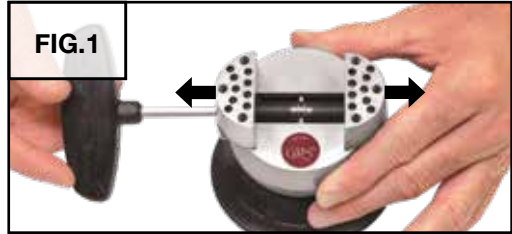
**Products that include Master Jaws instead of original MicroBlock jaws:**  
#500-508, #500-510, #500-517,  
#500-526, #500-527

✓ Included with this set.

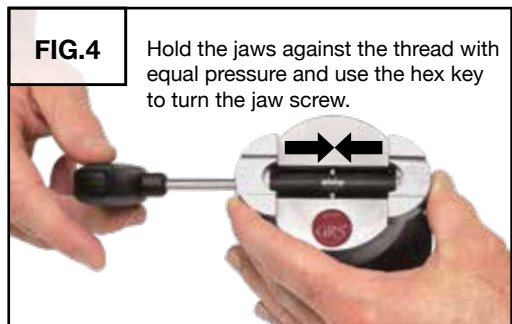
◆ Not included with this set. Available separately.

### Removal of Original MicroBlock® Jaws

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.



### Installation of Master Jaws



## Fixture Attachment



BOTTOM



SIDE



ANGLE

## Master Jaw Seat



## Fixture Installation

FIG.1



FIG.2



# SEATED QC FIXTURES

## INSTRUCTIONS

Instructions apply to the following product(s):



500-001



500-002



500-003



500-004



500-005



500-006



500-007



500-009



500-010



500-013



502-078

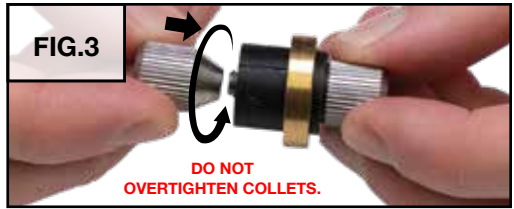
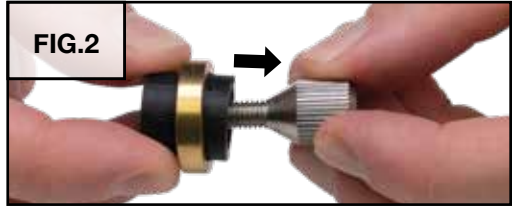
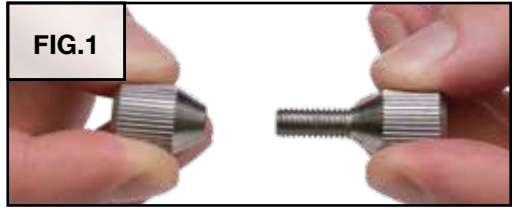
# INSIDE RING HOLDER SCREW SET

## INSTRUCTIONS

Instructions apply to the following product(s):



500-011



✓ Included with this set.

◆ Not included with this set. Available separately.

## Fixture Attachment



BOTTOM



SIDE



ANGLE

# ROUND-BASE QC FIXTURES

## INSTRUCTIONS

Instructions apply to the following product(s):



500-501



502-501

## Fixture Installation

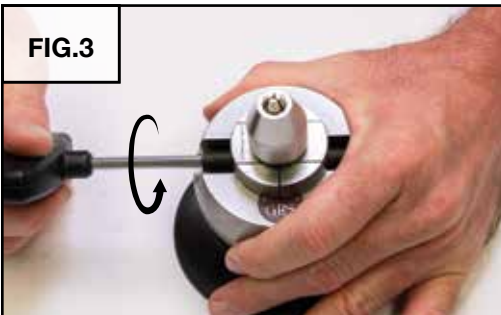
FIG.1



FIG.2



FIG.3



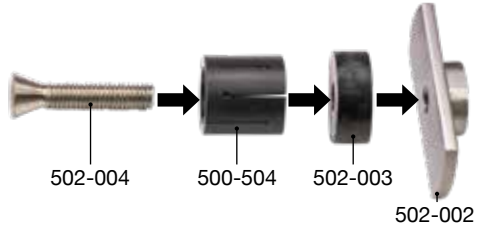
# VERTICAL RING HOLDER

## INSTRUCTIONS

Instructions apply to the following product(s):



502-501



✓ Included with this set.

◆ Not included with this set. Available separately.



**FIG. 1**

Clean organizer back and bench surface with isopropyl alcohol according to manufacturer's instructions.



**FIG. 2**



**FIG. 3**



**FIG. 4**



**FIG. 5**



**FIG. 6**

Place organizer where desired and press firmly for 60 seconds.

# ORGANIZERS WITH TAPE ATTACHMENT

## INSTRUCTIONS

Instructions apply to the following product(s):



500-523



500-524



502-034



502-045



523-011



523-012



523-013



523-029



523-030

