OLD CHUCK REMOVAL

Insert a bur or dummy bur and remove the cartridge. Hold the rotor with two fingers as shown in Fig 1 and place the wrench on the rotor nut and loosen by turning counterclockwise. When the rotor nut is loose, push out the chuck carefully (Fig 2) with the shank of a bur from the back of cartridge. This will push out the guide-bush and the chuck.

NOTE:
The guide-bush is a very small part, be careful not to lose it.
- Clean the inside of rotor shaft with oil spray after the removal of chuck

NEW CHUCK INSTALLATION

Insert a bur into a new chuck and push it into the rotor shaft (Fig 3). Mount the guide-bush on the bur (Fig 4) making sure the longer part of the guide-bush is facing the rotor. Attach the rotor nut and tighten with the wrench provided (Fig 5).