

GLENDO LLC

SAFETY DATA SHEET

1. PRODUCT AND COMPANY INFORMATION

1.1 PRODUCT IDENTIFIER(S)

Product Name: Soldering Board

Other means of identification: None

Stock Number: 004-129, 004-179, 004-592, 004-373, 004-545, 004-570, 004-588, 004-130, 004-569

Relevant identified uses of the substance or mixture and uses advised against:

Identified uses: Industrial heat processing and fire protection.

Uses advised against: None known.

1.2 COMPANY INFORMATION

Distributor's Name: Glendo LLC

Address: 900 Overlander Road, Emporia, KS 66801

Phone: (620) 343-1084

2. HAZARDS IDENTIFICATION

2.1 CLASSIFICATION OF THE SUBSTANCE OR MIXTURE

OSHA/HCS status: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture:

Carcinogenicity – Category 1A

Skin Irritant – Category 2

Eye Irritant – Category 2B

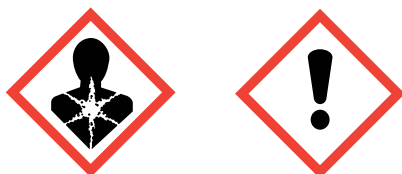
Percentage of mixture consisting of ingredient(s) of unknown toxicity: 0%

2.2 GHS LABEL ELEMENTS, INCLUDING PRECAUTIONARY STATEMENTS

LABEL ELEMENTS

GHS LABEL ELEMENTS

HAZARD PICTOGRAMS



SIGNAL WORD: Danger

HAZARD STATEMENTS: May cause cancer.

PRECAUTIONARY STATEMENTS

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

2. **HAZARDS IDENTIFICATION (continued)**

Wear protective gloves, protective clothing, eye protection, and face protection.

Wash thoroughly after handling.

Wear protective gloves.

Wear eye / face protection.

Response:

If exposed or concerned: Get medical advice / attention

If on skin: Wash with plenty of water

If skin irritation occurs: Get medical advice / attention

Take off contaminated clothing and wash before reuse.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing

If eye irritation persists: Get medical advice / attention.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with all local, regional, national, and international regulations.

Supplementary Information:

Use precautions if exposure exceeds the established OSHA limits. This material does not present a hazard unless dust is generated from processing operations.

Hazards not otherwise classified:

None known

3. **COMPOSITION / INFORMATION ON INGREDIENTS**

Substance or Mixture: Mixture

Other means of identification: None

CAS NUMBER/OTHER IDENTIFIERS

CAS number: Mixture

Product code: None

Ingredient name	CAS number	%
Calcium Silicate	1344-95-2	55–75
Calcium metasilicate (wollastonite)	13983-17-0	20–40
Natural organic fibers	65996-61-4	0–5
Crystalline Silica (quartz)	14808-60-7	0.1–1

Any concentration shown as a range to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

4. **FIRST AID MEASURES**

EYE CONTACT: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Rinse for at least 15 minutes. If irritation persists seek medical attention.

SKIN CONTACT: Gently wash with plenty of soap and water after each exposure. If skin becomes irritated and irritation persists, seek medical attention.

4. FIRST AID MEASURES (continued)

INHALATION CONTACT: Remove victim to fresh air. Drink plenty of water and blow nose to evacuate remaining dust. If coughing or irritation persist, seek medical attention.

INGESTION CONTACT: If prolonged irritation to gastrointestinal tract or mouth persist seek medical attention.

MOST IMPORTANT SYMPTOMS/EFFECTS, ACUTE AND DELAYED

POTENTIAL ACUTE HEALTH EFFECTS

INHALATION: Respirable airborne particles may cause temporary irritation to the lungs and upper respiratory system

SKIN CONTACT: Prolonged exposure may cause dryness or irritation to the skin.

EYE CONTACT: Will cause mechanical irritation to the eyes. May cause moderate to severe eye irritation and dryness.

INGESTION: May cause irritation to gastrointestinal tract or mouth.

OVER-EXPOSURE SIGNS/SYMPTOMS

INHALATION: Adverse symptoms may include the following: Irritation, shortness of breath, chest pain

EYE CONTACT: Adverse symptoms may include the following: Irritation, Dryness

SKIN CONTACT: Adverse symptoms may include the following: Irritation, Dryness

INGESTION: Adverse symptoms may include the following: Irritation, Stomach Pains

INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED, IF NECESSARY

NOTES TO PHYSICIAN: Medical conditions which may be aggravated by exposure include dry skin, dermatitis, and pre-existing lung conditions such as bronchitis, emphysema, and asthma. Cigarette smoking may increase the risk of silicosis, bronchitis, pneumoconiosis, and lung cancer in persons exposed to crystalline silica.

SPECIFIC TREATMENTS: No specific treatment.

PROTECTION OF FIRST-AIDERS: No action shall be taken involving any personal risk or without suitable training. Wear a suitable NIOSH-approved dust mask. Wash contaminated clothing before re-use.

5. FIREFIGHTING MEASURES

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL: None known other than those represented elsewhere in this SDS.

HAZARDOUS THERMAL DECOMPOSITION PRODUCTS: Decomposition products may include the following materials: Calcium Silicates, Crystalline Silica

SPECIAL PROTECTIVE ACTIONS FOR FIREFIGHTERS: Material will not burn. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. No special firefighting equipment is necessary.

SPECIAL PROTECTIVE EQUIPMENT FOR FIREFIGHTERS: Firefighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, AND EMERGENCY PROCEDURES FOR NON-EMERGENCY PERSONNEL

No action shall be taken involving any personal risk or without suitable training.

Evacuate surrounding areas.

Keep unnecessary and unprotected personnel from entering.

Do not touch or walk through spilled material.

Provide adequate ventilation.

Wear appropriate respirator when ventilation is inadequate.

Put on appropriate personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES (continued)

FOR EMERGENCY RESPONDERS

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

ENVIRONMENTAL PRECAUTIONS

Avoid dispersion of material and runoff and contact with soil, waterways, drains, and sewers.

This material does not pose a significant threat to the environment.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP

SMALL SPILL

Stop source of spill.

Avoid creating airborne dust.

Use dust suppressant as necessary.

Place material into closed waste disposal container.

Any sweeper or vacuum should be equipped with High Efficiency Particulate (HEPA) filter.

Dispose of using a licensed waste disposal contractor.

LARGE SPILL

Stop source of spill.

Avoid creating airborne dust.

Use dust suppressant as necessary.

Place material into closed waste disposal container.

Any sweeper or vacuum should be equipped with High Efficiency Particulate (HEPA) filter.

Dispose of using a licensed waste disposal contractor.

Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. HANDLING AND STORAGE

PROTECTIVE MEASURES FOR SAFE HANDLING

PROTECTIVE MEASURES: Calcium silicate boards do not present a hazard in their intact state.

Minimize dust generation during cutting, milling, or grinding.

Use Appropriate respiratory protection if dust is present above the established exposure limits.

ADVICE ON GENERAL OCCUPATIONAL HYGIENE

Eating, drinking, and smoking should be prohibited in areas where this material is handled, stored, and processed.

Workers should wash hands and face before eating, drinking, and smoking.

Remove contaminated clothing and protective equipment before entering eating areas. See also section 8 for additional information on hygiene measures.

During initial exposure to service temperatures, smoke may be emitted which can cause transitory irritation to the lungs and upper respiratory system.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

Store in accordance with local regulations.

Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS

OCCUPATIONAL EXPOSURE LIMITS:

US Occupational Safety and Health Administration Permissible Exposure Limit (OSHA PEL):

Irritant (Nuisance) Dust (all components except crystalline silica): 5 mg/m³

Crystalline Silica (Respirable): $\frac{10 \text{ mg/m}^3}{\% \text{SiO}_2 + 2}$

Crystalline Silica (Total Dust): $\frac{30 \text{ mg/m}^3}{\% \text{SiO}_2 + 2}$

(See 29 CFR 1910.1000 Table Z-3)

American Conference of Governmental and Industrial Hygienists Threshold Limit Value (ACGIH TLV®):

Calcium silicate: 10 mg/m³

Calcium metasilicate (wollastonite): 3 mg/m³

Crystalline Silica: 0.025 mg/m³

Note: TLV® and PEL values are for eight hour exposures, unless noted.

Appropriate engineering controls: If user operations generate dust, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Power equipment should be fitted with a properly designed dust collection device.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

INDIVIDUAL PROTECTION MEASURES

Hygiene Measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

SKIN PROTECTION

Respiratory Protection: Wear a NIOSH-approved dust mask to limit exposure to product dust. Higher dust levels may require use of a half or full mask respirator with dust filters. Use local exhaust if necessary to lower dust levels. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Eye/Face Protection: Wear safety glasses with side shields or goggles complying with an approved standard to avoid exposure to dust.

Hand Protection: Protective gloves should be worn when handling and to avoid abrasion or drying of skin.

Body Protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved.

Other Skin Protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Physical State: Solid sheets

Color: Gray

Odor: None

Odor Threshold: Not Applicable

9. PHYSICAL AND CHEMICAL PROPERTIES (continued)

PH: Not Applicable

Melting Point: > 2300° F (1260° C)

Boiling Point: N/A

Flash Point: None

Burning Time: Not applicable

Specific Gravity: 1.5 – 1.7

Burning Rate: Not applicable

Evaporation Rate: 0 (butyl acetate = 1)

Flammability (solid, gas): Not applicable

Lower Explosive (flammable) Limit: Not available

Upper Explosive (flammable) Limit: Not available

Vapor Pressure: Not applicable

Vapor Density: Not applicable

Relative Density: Not available

Solubility: Not available

Solubility in Water: Slight

Partition coefficient: n-octanol/water: Not available

Auto-ignition Temperature: Not available

Decomposition Temperature: Not available

SADT: Not available

Viscosity: Not available

10. STABILITY AND REACTIVITY

REACTIVITY: This product is normally not reactive.

CHEMICAL STABILITY: This product is stable under normal conditions of use.

POSSIBILITY OF HAZARDOUS REACTIONS: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.

CONDITIONS TO AVOID: Avoid strong acids and ammonium salts. Contact with strong oxidizing agents (such as fluorine, chlorine trifluoride) may present a fire hazard.

INCOMPATIBLE MATERIALS: Reactive or incompatible with the following materials: Hydrofluoric acid, fluorine, chlorine trifluoride, oxygen difluoride

HAZARDOUS DECOMPOSITION PRODUCTS: Crystalline silica will dissolve in hydrofluoric acid and produce silicon tetrafluoride, a corrosive gas.

11. TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

ACUTE TOXICITY

Product/ingredient name	Result	Species	Dose	Exposure
None Known	--	--	--	--
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Irritation/Corrosion: Not available

Sensitization: Not available

Mutagenicity: Not available

11. TOXICOLOGICAL INFORMATION (continued)

Carcinogenicity: Not available

Reproductive toxicity: Not available

Teratogenicity: Not available

Specific target organ toxicity (single exposure): Not available

Specific target organ toxicity (repeated exposure): This material contains Crystalline Silica, which is known to cause silicosis. Silicosis is a rapidly progressive, non-cancerous lung disease that is often fatal.

Aspiration hazard: Not available

Information on the likely routes of exposure: Routes of entry anticipated: Oral, Dermal, Inhalation.

POTENTIAL ACUTE HEALTH EFFECTS

Inhalation: Respirable airborne particles may cause temporary irritation to the lungs and upper respiratory system.

Skin contact: Prolonged exposure may cause dryness or irritation to the skin.

Eye contact: Will cause mechanical irritation to the eyes. May cause moderate to severe eye irritation and dryness.

Ingestion: May cause irritation to gastrointestinal tract or mouth.

SYMPTOMS RELATED TO THE PHYSICAL, CHEMICAL AND TOXICOLOGICAL CHARACTERISTICS

Inhalation: Adverse symptoms may include the following: Irritation

Eye contact: Adverse symptoms may include the following: Irritation, Dryness

Skin contact: Adverse symptoms may include the following: Irritation, Dryness

Ingestion: Adverse symptoms may include the following: Irritation, Stomach pains

DELAYED AND IMMEDIATE EFFECTS AND ALSO CHRONIC EFFECTS FROM SHORT AND LONG TERM EXPOSURE

SHORT TERM EXPOSURE

Potential immediate effects: Not available.

Potential delayed effects: Not available.

LONG TERM EXPOSURE

Potential immediate effects: Not available.

Potential delayed effects: Not available.

Potential chronic health effects: Not available

General: No other known significant effects or critical hazards.

Carcinogenicity: Crystalline silica – long term overexposure may cause permanent and irreversible lung damage, including silicosis, and increase the risk of lung cancer, kidney, and liver damage. Silicosis is a rapidly progressive, non-cancerous lung disease that is often fatal.

IARC (International Agency for Research on Cancer): 014808-60-7 Silica dust, crystalline, in the form of quartz or cristobalite - Group 1 (Sup 7, 68,100C, 2012)

National Toxicology Program (NTP) Report on Carcinogens Silica, Crystalline (Respirable Size) - Known To Be Human Carcinogen

OSHA: Crystalline Silica classified as a Category 1A Carcinogen

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

NUMERICAL MEASURES OF TOXICITY

Acute toxicity estimates: Not available.

12. ECOLOGICAL INFORMATION

Toxicity: Not available.

Persistence and Degradability: Not available.

Bioaccumulative Potential: Not available.

MOBILITY IN SOIL

Soil/water partition coefficient (KOC): Not available

Other adverse effects: Most of the ingredients in this product are naturally occurring minerals, and, unless contaminated in service, are not hazardous to the environment.

13. DISPOSAL CONSIDERATIONS

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.

Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

This material and its container must be disposed of in a safe way.

Care should be taken when handling emptied containers that have not been cleaned or rinsed out.

Empty containers or liners may retain some product residues.

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. TRANSPORT INFORMATION

	DOT Classification	TDG Classification	IMDG	IATA
UN Number	Not Regulated	Not Regulated	Not Regulated	Not Regulated

SPECIAL PRECAUTIONS FOR USER:

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

15. REGULATORY INFORMATION

U.S. Federal regulations: TSCA 8(a) CDR Exempt/Partial exemption: Not applicable

United States inventory (TSCA 8b): All components are listed.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed

Clean Air Act Section 602 Class I Substances: Not listed

Clean Air Act Section 602 Class II Substances: Not listed

DEA List I Chemicals (Precursor Chemicals): Not listed

DEA List II Chemicals (Essential Chemicals): Not listed

SARA 302/304

Composition/information on ingredients: No components are listed.

SARA 304 RQ: Not applicable.

SARA 311/312

15. REGULATORY INFORMATION (continued)

Classification:

Immediate (acute) Health Hazard	Delayed (chronic) Health Hazard	Fire Hazard	Reactivity Hazard	Sudden Release of Pressure
Yes	Yes	No	No	No

Section 313 listed: No

Listed material/compound: Not Applicable

STATE REGULATIONS

New York: Crystalline Silica

New Jersey: Crystalline Silica

Pennsylvania: Crystalline Silica

Massachusetts: Crystalline Silica

Rhode Island: Crystalline Silica

California Prop. 65: This product contains the following substances known to the State of California to cause cancer: Crystalline silica

INTERNATIONAL LISTS

DSL (Canada): All ingredients are listed, or exempt from inclusion, on the Canadian Domestic Substances List (DSL).

Canada inventory (WHMIS): Listed. Class D-2A: Material causing other toxic effects. Very Toxic – Chronic.



This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

Australia inventory (AICS): Not determined.

China inventory (IECSC): Not determined.

Japan inventory: Not determined.

Korea inventory: Not determined.

Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): Not determined.

Philippines inventory (PICCS): Not determined.

Taiwan inventory (CSNN): Not determined.

Chemical Weapons Convention List Schedule I Chemicals: Not listed

Chemical Weapons Convention List Schedule II Chemicals: Not listed

Chemical Weapons Convention List Schedule III Chemicals: Not listed

DSCL (EUROPE):

R48/20: Harmful – Danger of serious damage to health by prolonged exposure through inhalation.

R36: Irritating to the eyes

R39: Danger of serious irreversible side effects.

R45: May cause cancer.

16. OTHER INFORMATION

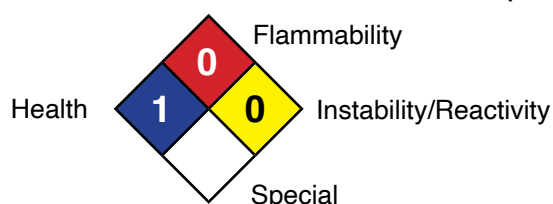
HAZARDOUS MATERIAL INFORMATION SYSTEM (U.S.A.)

Health Hazard	2
Fire Hazard	0
Physical Hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

NATIONAL FIRE PROTECTION ASSOCIATION (U.S.A.)



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The information contained herein is based on data considered to be accurate; however, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof.

Vendor assumes no responsibility for injury to vendee or third party persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the material safety data sheet.

Additionally, vendor assumes no responsibility for injury to vendee or third party persons proximately caused by abnormal use of this material even if reasonable safety procedures are followed.

Vendee assumes the risk in use of this material.

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