

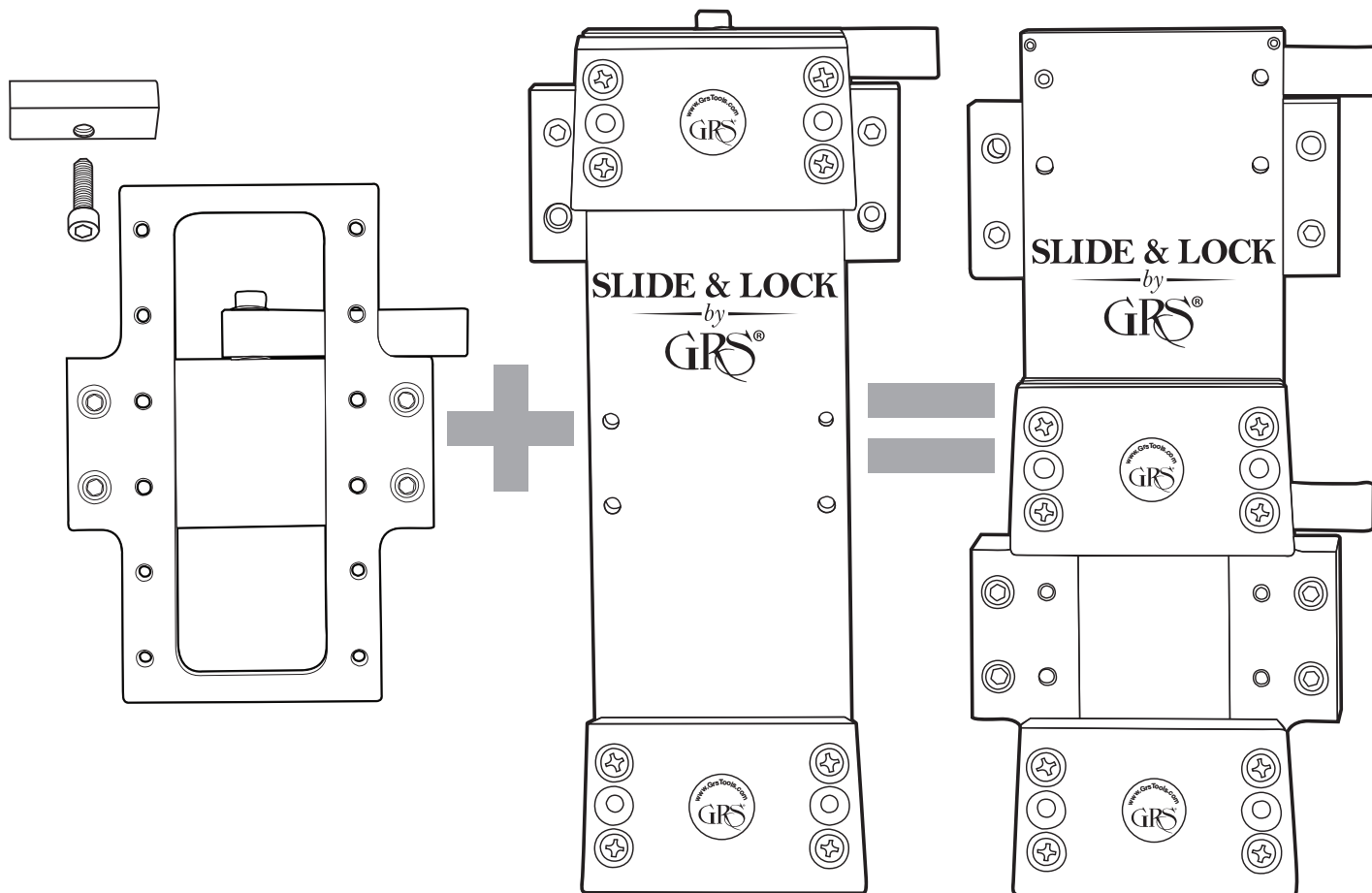
GRS[®] Slide & Lock Tru-Axis Adapter

INSTRUCTIONS • #004-753

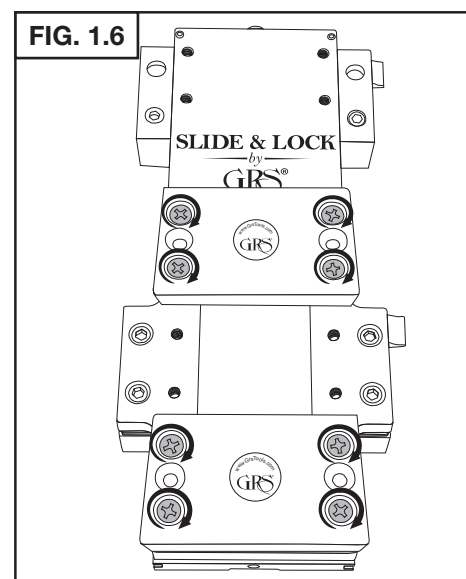
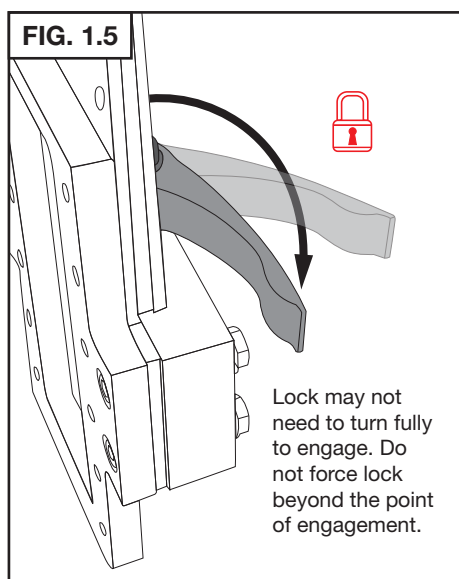
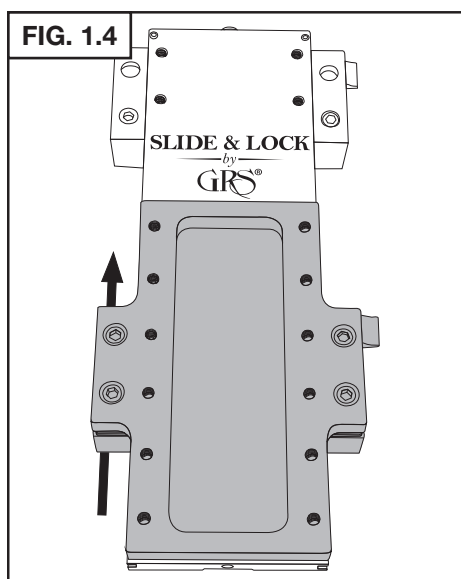
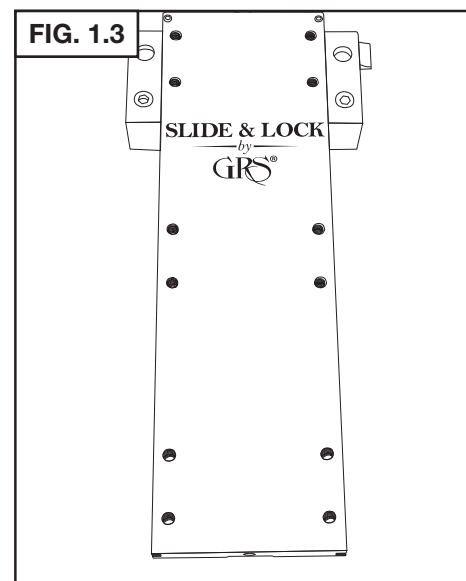
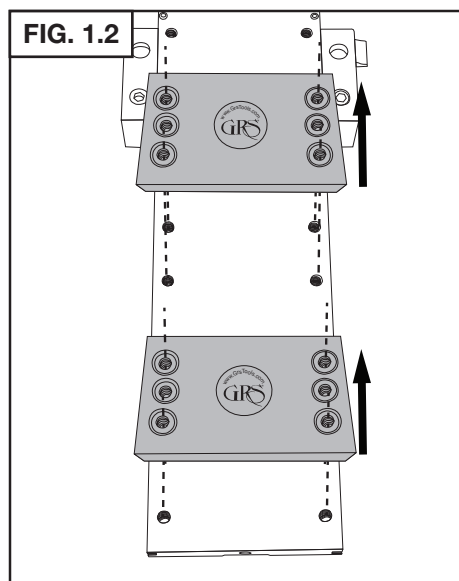
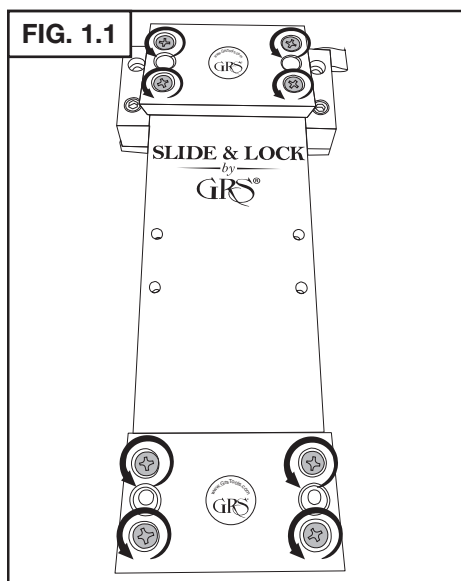
TRU-AXIS SLIDE
#004-753

ORIGINAL #004-757

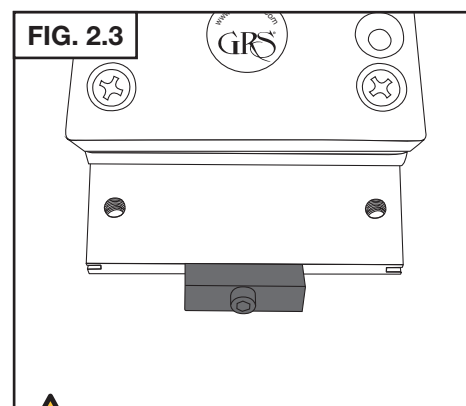
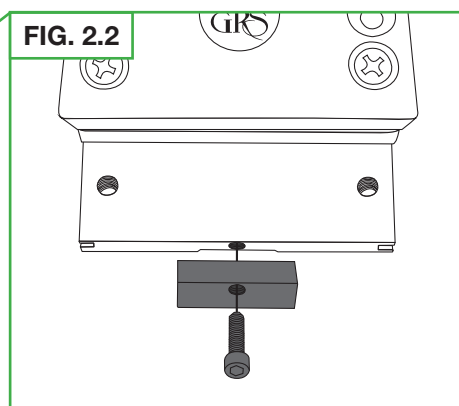
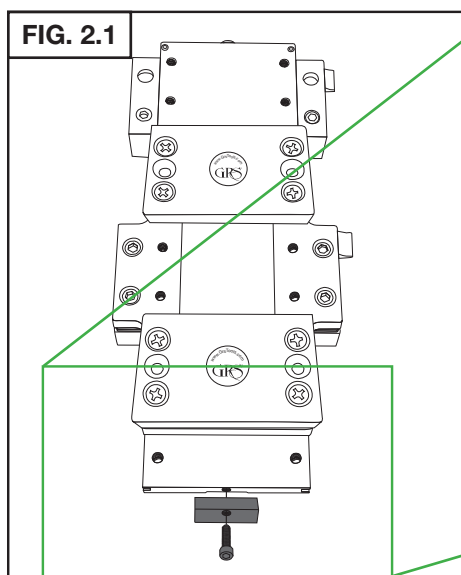
TRU-AXIS #004-759



1. ADDING THE TRU-AXIS ADAPTER



2. IMPORTANT SAFETY FEATURE ADDING THE SLIDE STOP



CAUTION

The stop is necessary to keep the Tru-Axis Slide from sliding off the bottom of the tool holder when unlocked. Tighten firmly with supplied hex wrench. Check the bolt periodically to make sure the stop is securely fastened.

3. BENCH ATTACHMENT & TOOL ATTACHMENT

FIG. 3.1

Attach the Slide & Lock to the Fixed Mounting Plate #004-557

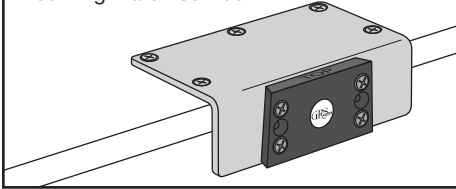


FIG. 3.2

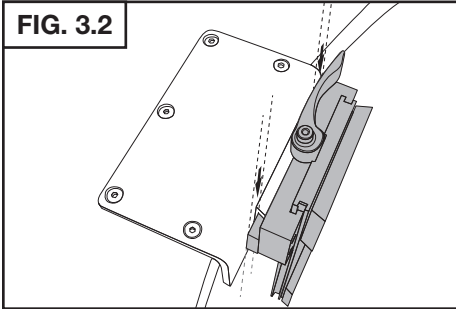


FIG. 3.3

Use the hex bolts to adjust the knuckles on the back of the bracket for a snug fit. The Slide & Lock Tool Holder should not wobble.

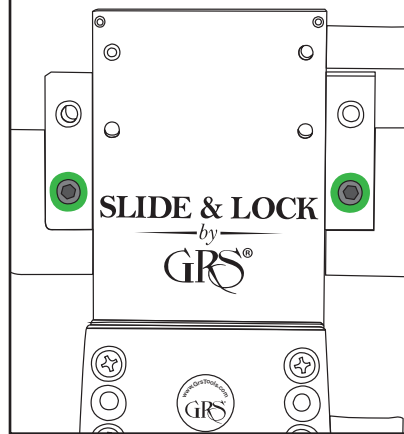
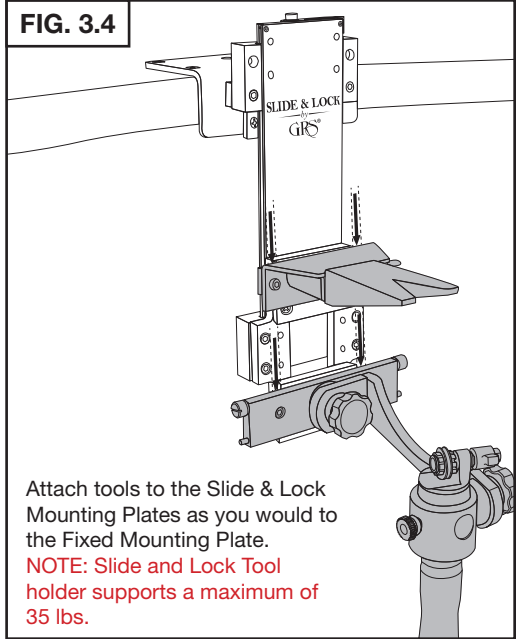


FIG. 3.4

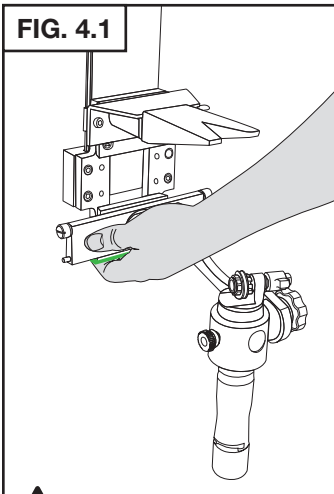


Attach tools to the Slide & Lock Mounting Plates as you would to the Fixed Mounting Plate.

NOTE: Slide and Lock Tool holder supports a maximum of 35 lbs.

4. HEIGHT ADJUSTMENT

FIG. 4.1



CAUTION

Place one hand to support the bottom of the Slide & Lock Tool and the weight of all attached tools before unlocking for height adjustment.

FIG. 4.2

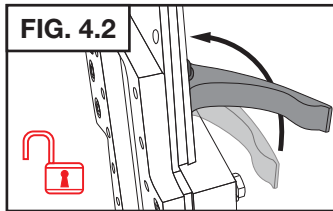


FIG. 3.3

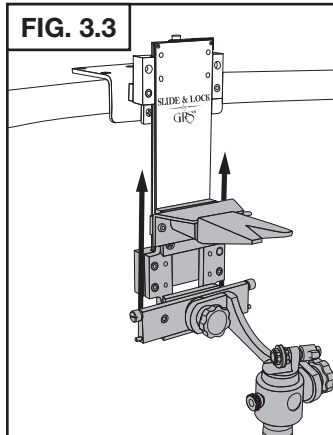


FIG. 4.4

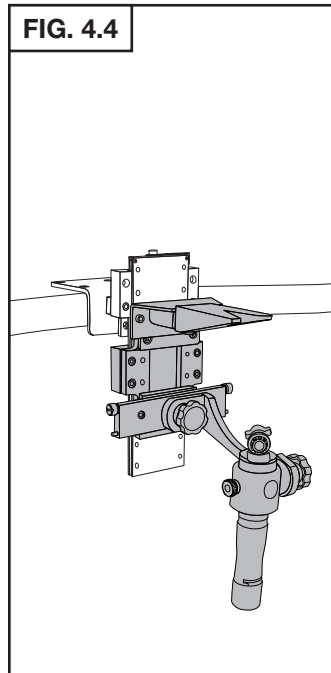
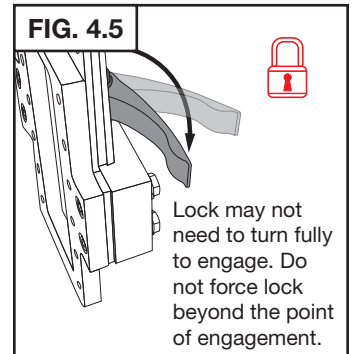


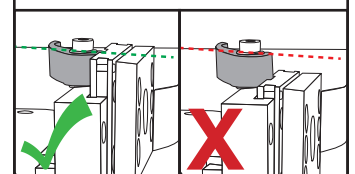
FIG. 4.5



Lock may not need to turn fully to engage. Do not force lock beyond the point of engagement.

FIG. 4.6

Make sure lock is fully engaged with sliding plate.



5. SWITCHING THE LOCK FOR LEFT-HANDED USE (OPTIONAL)

FIG. 5.1

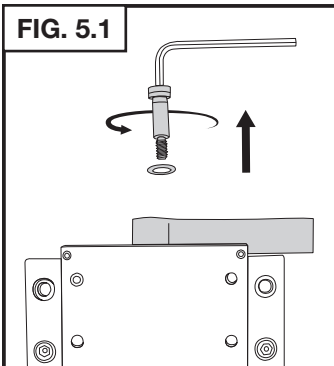


FIG. 5.2

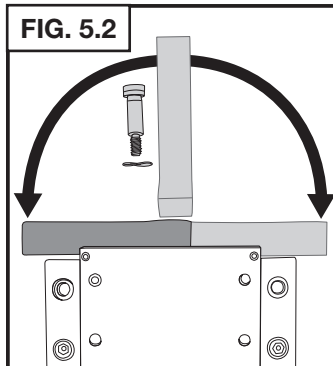


FIG. 5.3

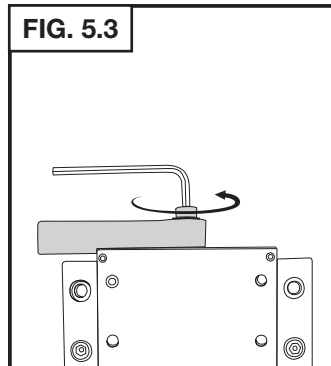
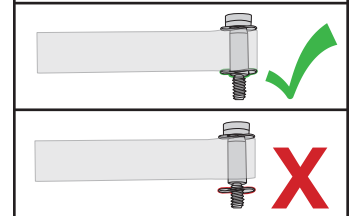


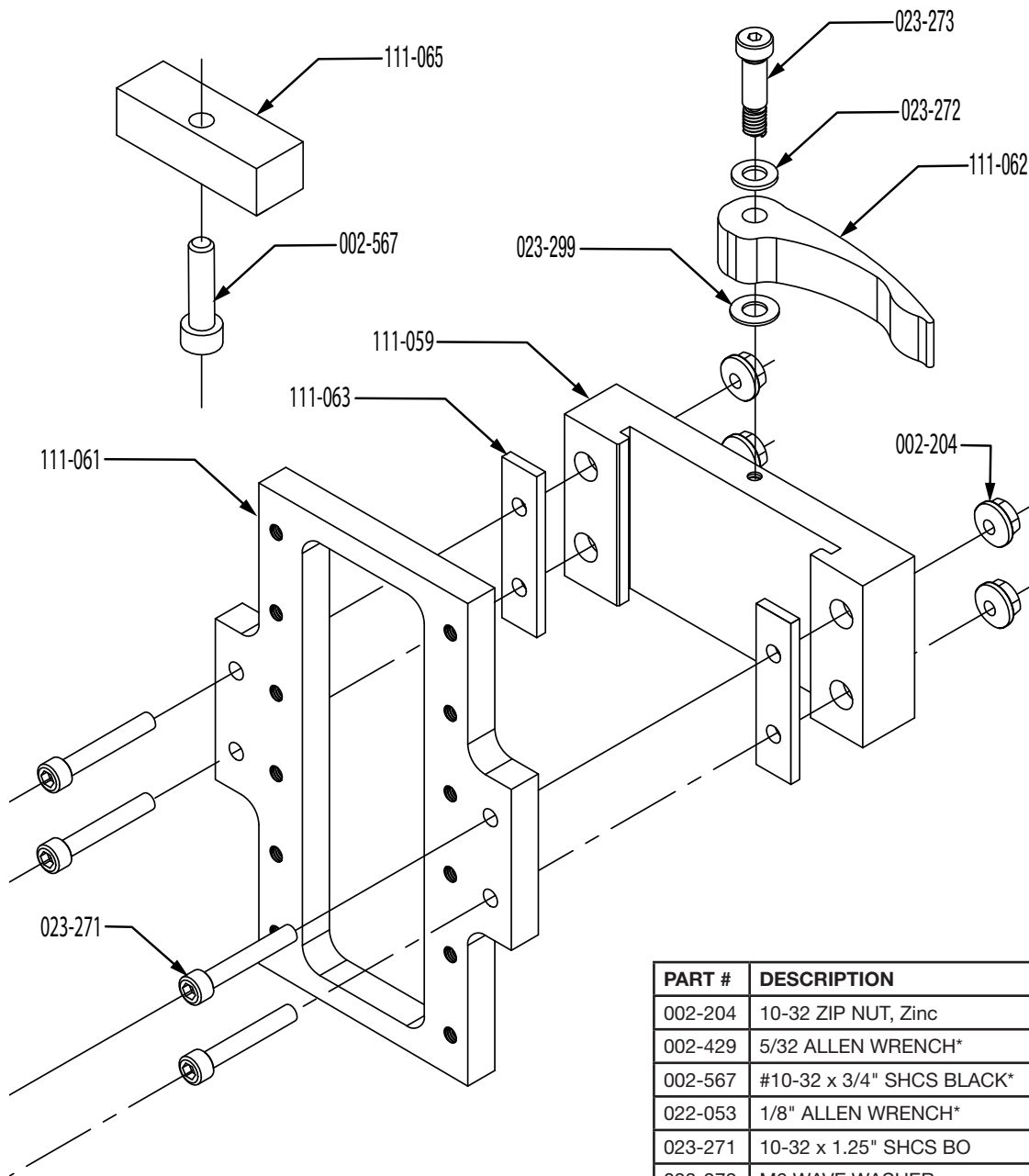
FIG. 5.4

Make sure bottom washer is seated on the smooth part of the bolt before tightening.



GRS[®] Slide & Lock Tru-Axis Adapter

PARTS LIST • #004-753



PART #	DESCRIPTION	QTY.
002-204	10-32 ZIP NUT, Zinc	4
002-429	5/32 ALLEN WRENCH*	1
002-567	#10-32 x 3/4" SHCS BLACK*	1
022-053	1/8" ALLEN WRENCH*	1
023-271	10-32 x 1.25" SHCS BO	4
023-272	M6 WAVE WASHER	1
023-273	1/4 x 5/8 STRIP SHOULDER BOLT	1
023-299	NYLON WASHER, .257 I.D., .50 O.D., .032 THICK	1
111-059	SLIDE BLOCK	1
111-061	ADAPTER BLOCK	1
111-062	CAM LEVER	1
111-063	SPACER	2
111-065	STOP BLOCK	1

*NOT SHOWN

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