1. **ADDING THE TRU-AXIS ADAPTER**

**FIG. 1.1**

**FIG. 1.2**

**FIG. 1.3**

**FIG. 1.4**

**FIG. 1.5**

**FIG. 1.6**

Lock may not need to turn fully to engage. Do not force lock beyond the point of engagement.

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2. **IMPORTANT SAFETY FEATURE** **ADDING THE SLIDE STOP**

**FIG. 2.1**

**FIG. 2.2**

**FIG. 2.3**

**CAUTION**

The stop is necessary to keep the Tru-Axis Slide from sliding off the bottom of the tool holder when unlocked. Tighten firmly with supplied hex wrench. Check the bolt periodically to make sure the stop is securely fastened.
3. BENCH ATTACHMENT & TOOL ATTACHMENT

FIG. 3.1
Attach the Slide & Lock to the Fixed Mounting Plate #004-557

FIG. 3.2

FIG. 3.3
Use the hex bolts to adjust the knuckles on the back of the bracket for a snug fit. The Slide & Lock Tool Holder should not wobble.

FIG. 3.4

FIG. 3.5

4. HEIGHT ADJUSTMENT

FIG. 4.1

FIG. 4.2

FIG. 4.3

FIG. 4.4

FIG. 4.5
Lock may not need to turn fully to engage. Do not force lock beyond the point of engagement.

FIG. 4.6
Make sure lock is fully engaged with sliding plate.

5. SWITCHING THE LOCK FOR LEFT-HANDED USE (OPTIONAL)

FIG. 5.1

FIG. 5.2

FIG. 5.3

FIG. 5.4
Make sure bottom washer is seated on the smooth part of the bolt before tightening.
### Parts List

<table>
<thead>
<tr>
<th>PART #</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>002-204</td>
<td>10-32 ZIP NUT, Zinc</td>
<td>4</td>
</tr>
<tr>
<td>002-429</td>
<td>5/32 ALLEN WRENCH*</td>
<td>1</td>
</tr>
<tr>
<td>002-567</td>
<td>#10-32 x 3/4&quot; SHCS BLACK*</td>
<td>1</td>
</tr>
<tr>
<td>022-053</td>
<td>1/8&quot; ALLEN WRENCH*</td>
<td>1</td>
</tr>
<tr>
<td>023-271</td>
<td>10-32 x 1.25&quot; SHCS BO</td>
<td>4</td>
</tr>
<tr>
<td>023-272</td>
<td>M6 WAVE WASHER</td>
<td>1</td>
</tr>
<tr>
<td>023-273</td>
<td>1/4 x 5/8 STRIP SHOULDER BOLT</td>
<td>1</td>
</tr>
<tr>
<td>023-299</td>
<td>NYLON WASHER, .257 I.D., .50 O.D., .032 THICK</td>
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<tr>
<td>111-059</td>
<td>SLIDE BLOCK</td>
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<tr>
<td>111-061</td>
<td>ADAPTER BLOCK</td>
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<tr>
<td>111-062</td>
<td>CAM LEVER</td>
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</tr>
<tr>
<td>111-063</td>
<td>SPACER</td>
<td>2</td>
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<tr>
<td>111-065</td>
<td>STOP BLOCK</td>
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*NOT SHOWN