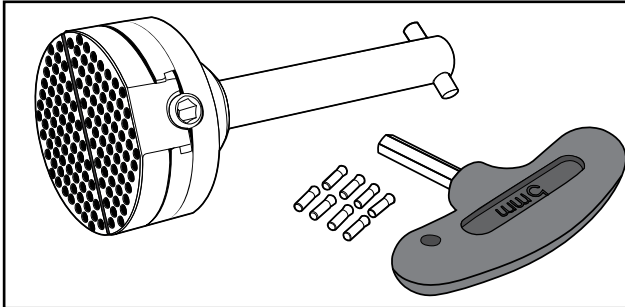


GRS[®] BenchMate[®] QC Pin Vise

INSTRUCTIONS • #004-879



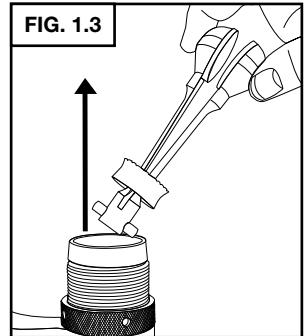
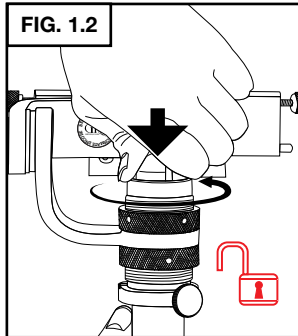
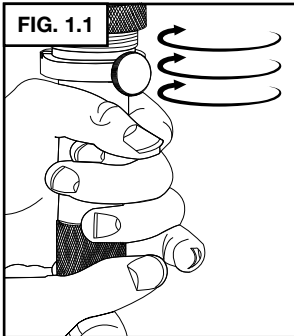
NOTE: Overtightening the jaws will cause wear and damage to the threads.

Replacement Parts List

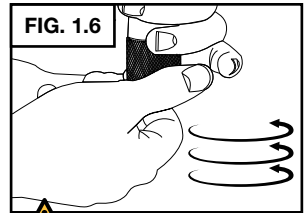
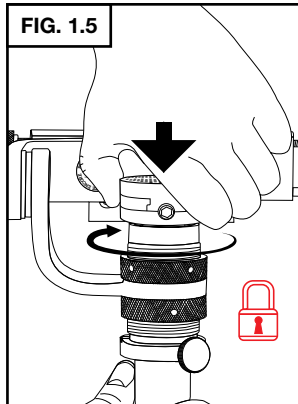
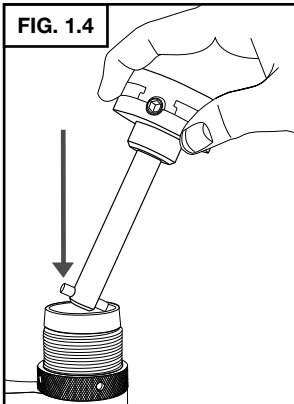
Part #	Description	QTY
003-451	Steel Pin	4
003-452	Brass Pin	4
024-215	5 mm Hex Wrench	1

CHANGING QC FIXTURES

FIXTURE REMOVAL



QC PIN VISE INSTALLATION



⚠ WARNING
 Make sure QuickChange fixture is seated fully before tightening with mandrel knob.
 A fixture can be ejected with force if not properly seated when tightening.

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