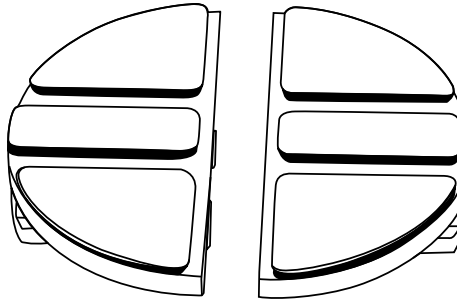


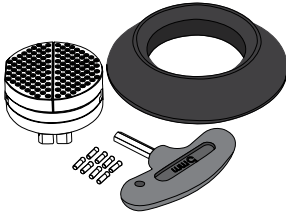
GRS[®] Thermo-Loc[®] Jaw Set

INSTRUCTIONS • #003-745

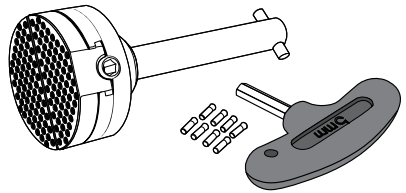


Compatible with:

003-775 Universal Positioning Pin Vise

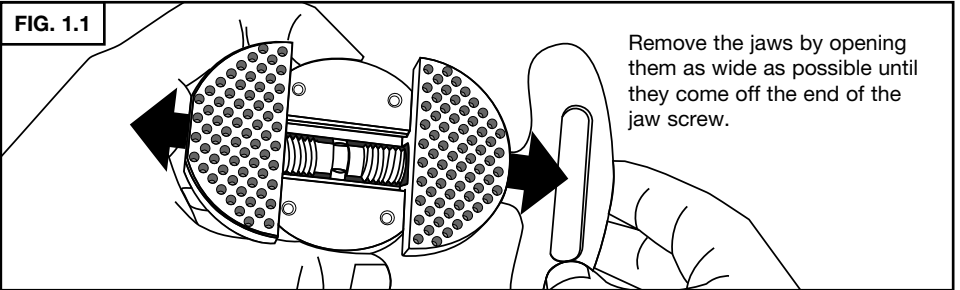


003-879 BenchMate QC Pin Vise



1. INSTALLATION OF THE THERMO-LOC JAWS

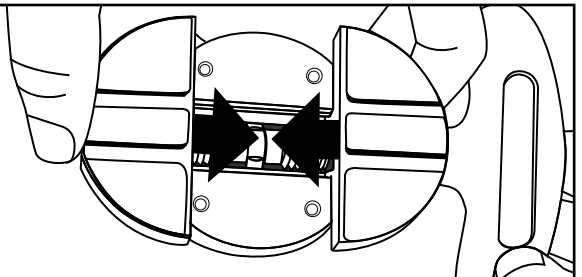
FIG. 1.1



Remove the jaws by opening them as wide as possible until they come off the end of the jaw screw.

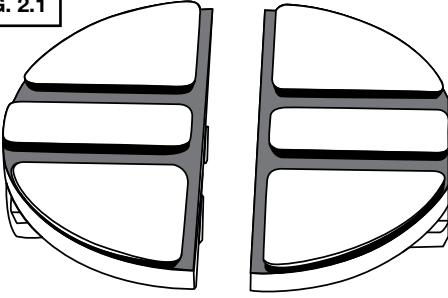
FIG. 1.2

Start the jaw threads at the same time when replacing them. Hold each jaw in position with equal pressure and turn the jaw screw to close them. If the jaws don't meet at the same time in the center, remove them and try starting the threads at the same time again.



2. USING THERMO-LOC WITH THE JAWS

FIG. 2.1



Make sure the Thermo-Loc gets pushed into the areas marked in gray.

FIG. 2.2

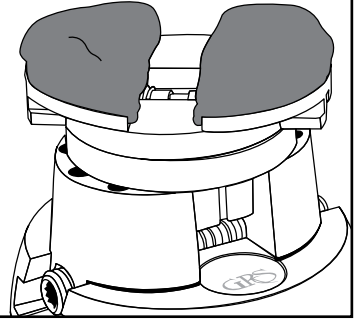


FIG. 2.3

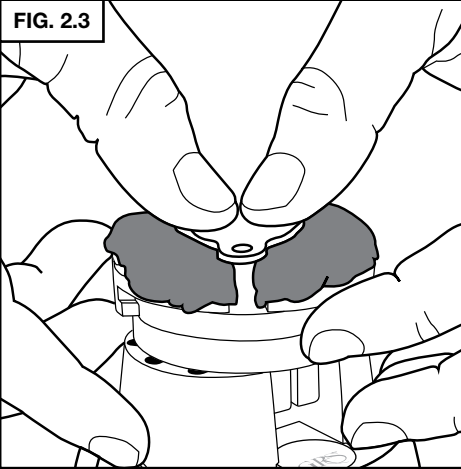


FIG. 2.4

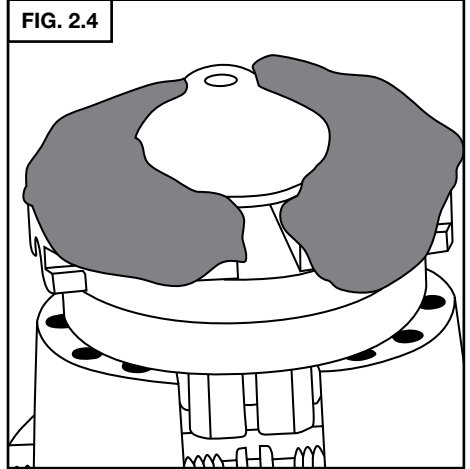


FIG. 2.5

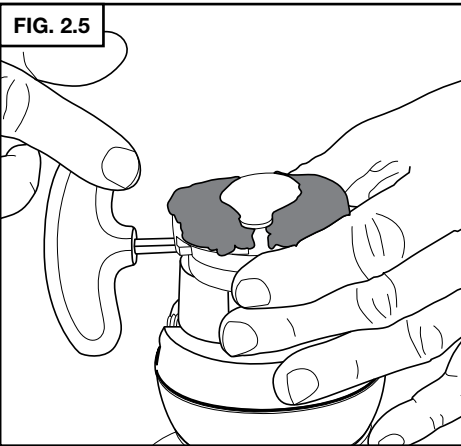
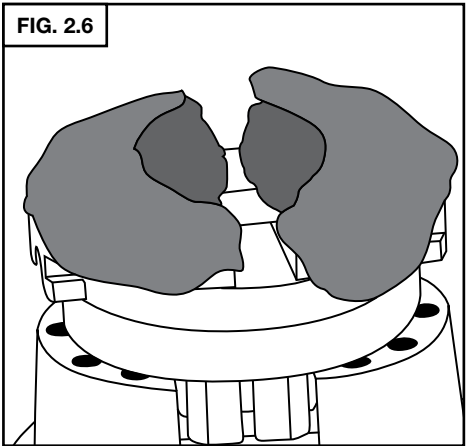


FIG. 2.6



GLEND O LLC

900 Overlander Road • Emporia, KS 66801 USA
800-835-3519 • 620-343-1084 • Fax: 620-343-9640
grs@grstools.com • www.grstools.com
Last Updated: 2017/10/27