1. REMOVE OLD JAWS

Remove the jaws by opening them as wide as possible until they come off the end of the jaw screw. The jaw thread pin is located on the underside of each jaw. NOTE: Before removing pins, locate the one with the “L”. This is the left hand thread pin and will need to be replaced with the same.

2. REPLACE WITH SHORT JAWS

Start the jaw threads at the same time when replacing them. Hold each jaw in position with equal pressure and turn the jaw screw to close them. Either a large rubber band or a second person is useful to hold the jaws against the thread while the jaw screw is turned. If the jaws don’t meet at the same time in the center, remove them and try starting the threads at the same time again.