1. INITIAL SETUP

RECOMMENDED SETUP

FIG. 1.1

Locating Slot

Graver is “face up”

FIG. 1.2

FIG. 1.3

By design, the QC Tool Holder will only slide partially onto the EasyGraver® locating tab.

OTHER SETUP OPTIONS

FIG. 1.4

Locating Tab

The Locating Tab may be oriented at 90° positions as needed to align the graver top with the EasyGraver Sharpening Fixture top.

2. GUIDE HOLE POSITIONS EXPLAINED

FIG. 2.1

Positions

Guide Hole Positions (viewed from top of EasyGraver®).

FIG. 2.2

Angles

Corresponding Graver Surfaces (viewed from graver bottom).

Product #003-700
Product #003-701

<table>
<thead>
<tr>
<th>V-angle</th>
<th>120°</th>
<th>105°</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heels</td>
<td>~ 108°</td>
<td>~ 90°</td>
</tr>
<tr>
<td>Face</td>
<td>Slightly &lt; 50°</td>
<td>Slightly &lt; 50°</td>
</tr>
</tbody>
</table>

3. HOW TO USE

V-ANGLE RESHAPING: HOLES #1 AND #2

FIG. 3.1

Post Assembly (#003-502) Sold Separately

Reshape

2

1

Sharpen the two sides evenly.

NOTE:

After the graver is shaped using holes #1 and #2, these holes may be skipped until the graver becomes short enough to need reshaping.

If the graver is removed from the QC Tool Holder and reinstalled back into that particular holder or another one, the user should always reshape the graver bottom using holes #1 and #2. For greatest efficiency, it is always recommended to leave the graver in the same QC Tool Holder for its entire working life.
3. HOW TO USE (continued)

HEELS: HOLES #3 AND #4

1. Sharpen the two heels evenly.

2. Note that the EasyGraver® fixture is held upside down (graver face down).

3. Choose an Option:

   a. Faceted Top: See OPTION 1 (FIG 3.8)

   b. Flat Top: See OPTION 2 (FIG 3.9–10)

4. Option 1: Faceted Graver Top

5. Option 2: Flat Graver Top